

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

# Erkoplast-PLA

CAS No.: --  
EG No.: --  
INDEX No.: --  
REACH No.: --

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Plastic articles  
Uses advised against: Other

### 1.3. Details of the supplier of the safety data sheet

#### Manufacturer

ERKODENT Erich Kopp GmbH  
Siemensstrasse 3  
--  
D 72285 Pfalzgrafenweiler

Telephone: +49 7445 8501 0  
Telefax: +49 7445 2092

#### Supplier (manufacturer/importer/only representative/downstream user/distributor)

ERKODENT Erich Kopp GmbH  
Siemensstrasse 3  
--  
D 72285 Pfalzgrafenweiler

Telephone: +49 7445 8501 0  
Telefax: +49 7445 2092

#### Information contact

ERKODENT Erich Kopp GmbH

Information telephone: +49 7445 8501 21  
Information telefax: --  
E-mail (competent person): w.heuchert@erkodent.com  
Website: www.erkodent.com

### 1.4. Emergency telephone number

ERKODENT Erich Kopp GmbH  
Only available during office hours.

Telephone: +49 7445 8501 0

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008: - No dangerous material! (!)

### 2.2. Label elements

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms: -

Signal word: -

Hazard statements: -

**Precautionary statements:** -

**Hazardous component(s) for labelling**  
none

**Special labelling of particular preparations:**  
none

### 2.3. Other hazards

On basis of test data. This substance is classified as not hazardous according to 67/548/EEC.

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## SECTION 3: Composition / information on ingredients

### 3.1. Substances

Polymere

### 3.2. Mixtures

PLA

#### Composition/information on ingredients

Substance:	EC-no.:	CAS-No.:	INDEX no.:	REACH-no.:	Concentration:	Classification: EC 1272/2008 (CLP):
Polylactic acid PLA	--	26100-51-6	--		95 - 100%	-

(Full text of H- and EUH-phrases: see section 16.)

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## SECTION 4: First aid measures

### 4.1. Description of first aid measures

**General information:** No special measures are necessary.

**Following inhalation:** Do not breathe dust. Dust should be exhausted directly at the point of origin. Inhalation of dust may cause irritation of the respiratory system.

**Following skin contact:** No special measures are necessary. After contact with molten product, cool skin area rapidly with cold water. Immerse in cold water for a prolonged period. Burns caused by molten material must be treated clinically. Irritating to skin. slightly irritant

**After eye contact:** Rinse immediately carefully and thoroughly with eye-bath or water. In case of troubles or persistent symptoms, consult an ophthalmologist. Irritating to eyes. Dust protection goggles.

**After ingestion:** No special measures are necessary.

### 4.2. Most important symptoms and effects, both acute and delayed

No information available.

### 4.3. Indication of any immediate medical attention and special treatment needed

No information available.

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## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable extinguishing media:** Extinguishing powder. Carbon dioxide. alcohol resistant foam. Water spray.

**Unsuitable extinguishing media:** High power water jet.

## 5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated: Carbon dioxide (CO<sub>2</sub>). Carbon monoxide. Sulphur dioxide (SO<sub>2</sub>). Formaldehyde.

## 5.3. Advice for firefighters

### General information

Use water spray jet to protect personnel and to cool endangered containers.

### Special protective equipment for firefighters:

In case of fire: Wear self-contained breathing apparatus. Protective clothing.

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## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

No special measures are necessary.

### 6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

### 6.3. Methods and material for containment and cleaning up

Take up mechanically, placing in appropriate containers for disposal.

### 6.4. Reference to other sections

Treat the recovered material as prescribed in the section on waste disposal.

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## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

#### Advices on safe handling

Avoid generation of dust. Dust must be exhausted directly at the point of origin.

#### Precautions against fire and explosion

Keep away from sources of ignition - No smoking. Keep away from heat.

### 7.2. Conditions for safe storage, including any incompatibilities

#### Requirements for storage rooms and vessels

Keep container tightly closed and dry.

#### Hints on joint storage

Conditions to avoid: UV-radiation/sunlight.

**Storage class:** 11

### 7.3. Specific end use(s)

Observe instructions for use.

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## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

### Occupational exposure limit value

Substance:	CAS-No.:	Source :	Occupational exposure limit value:[ppm]	Occupational exposure limit value:[mg/m³]	Limitation of exposure peaks:	Remark:

### Substance with a common (EC) occupational exposure limit value

Substance:	CAS-No.:	Source :	Occupational exposure limit value:[ppm]	Occupational exposure limit value:[mg/m³]	Limitation of exposure peaks:	Remark:

### DNEL-/PNEC-values

#### DNEL value

Substance:	CAS-No.:	DNEL/DMEL

#### PNEC Value

Substance:	CAS-No.:	PNEC

#### Remark:

none

## 8.2. Exposure controls

### Occupational exposure controls

none

### General protection and hygiene measures

When using do not eat, drink, smoke, sniff. Wash hands before breaks and after work. Take off immediately all contaminated clothing.

### Personal protection equipment

Minimum standard for preventive measures while handling with working materials are specified in the TRGS 500. Dust protection goggles.

### Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required. Technical ventilation of workplace.

### Hand protection

See chapter 7. No additional measures necessary.

### Eye/face protection

Dust protection goggles.

### Body protection

Body protection: not required.

### Environmental exposure controls

refer to chapter 7. No further action is necessary.

### Consumer exposure controls

refer to chapter 7. No further action is necessary.

### Exposure Scenario

none

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:

Physical state: solid

**Colour:** various  
**Odour:** characteristically  
**Odour threshold:** No data available

#### Safety relevant basis data

	Parameter	Value	Unit	Remark
<b>pH:</b>				not applicable
<b>Melting point/freezing point:</b>	Vicat	77	°C	
<b>Initial boiling point and boiling range:</b>				not determined
<b>Flash point:</b>			°C	not determined
<b>Evaporation rate:</b>				not applicable
<b>Flammability (solid, gas):</b>				not determined
<b>Explosive properties:</b>				not explosive.
<b>Lower flammability or explosive limits:</b>				not applicable
<b>Upper flammability or explosive limits:</b>				not applicable
<b>Vapour pressure:</b>				not applicable
<b>Vapour density:</b>				not applicable
<b>Relative density:</b>				not determined
<b>Density:</b>		1,24	g/cm <sup>3</sup>	
<b>Solubility(ies):</b>	:			not determined
<b>Water solubility:</b>				practically insoluble
<b>Fat solubility:</b>				not determined
<b>Partition coefficient: n-octanol/water:</b>				not determined
<b>Auto-ignition temperature:</b>			°C	not determined
<b>Decomposition temperature:</b>			°C	not determined
<b>Viscosity:</b>				not applicable
<b>Oxidising properties:</b>				not determined
<b>Solvent content:</b>				not applicable

## 9.2. Other information

Observe technical data sheet.

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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

### 10.2. Chemical stability

Reacts with : Solvents/Thinner Etchant and acids

### 10.3. Possibility of hazardous reactions

No data available

### 10.4. Conditions to avoid

UV-radiation/sunlight.

### 10.5. Incompatible materials

Acids Base Oxidizing agents.

### 10.6. Hazardous decomposition products

Hydrocarbons. Carbon dioxide (CO<sub>2</sub>) Carbon monoxide. aldehydes



## 12.5. Results of PBT and vPvB assessment

not applicable

## 12.6. Other adverse effects

No information available.

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## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

#### Appropriate disposal/Product:

Can be incinerated together with household waste in compliance with applicable technical regulations following consultation with approved waste disposal management companies and authorities in charge.

#### Appropriate disposal / Package:

Dispose of waste according to applicable legislation.

#### List of proposed waste codes/waste designations in accordance with EWC

Consult the appropriate local waste disposal expert about waste disposal.

Waste code product: --

Waste code packaging: --

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## SECTION 14: Transport information

### 14.1. UN number

UN No.: --

### 14.2. UN proper shipping name

ADR / RID

--

--

IMDG / ICAO-TI / IATA-DGR

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### 14.3. Transport hazard class(es)

Hazard label(s):: --

Classification Code:

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### 14.4. Packing group

Packing Group: --

### 14.5. Environmental hazards

Labelling environmentally hazardous substances

ADR/RID / IMDG-Code / ICAO-TI / IATA-DGR:  yes /  no

Marine Pollutant:  yes /  no

### 14.6. Special precautions for user

Land transport (ADR/RID)

Transport category: --

Special provisions: --

Tunnel restriction code: --

Limited quantity (LQ): --

Sea transport (IMDG)

EmS-No: --

Special provisions: --

Limited quantity (LQ): --

#### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Remark: No dangerous good in sense of these transport regulations.

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### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### EU legislation

**Regulation (EC) No 166/2006 concerning the establishment of a European Pollutant Release and Transfer Register:**

No information available.

**Regulation (EC) No 1005/2009 on substance that deplete the ozone layer:**

No information available.

**Regulation (EC) No 648/2004 on detergents:**

No information available.

**Regulation (EC) No 850/2004 on persistent organic pollutants:**

No information available.

**Regulation (EU) No 649/2012 concerning the export and import of dangerous chemicals:**

No information available.

**Restrictions according to Title VIII of Regulation (EC) No 1907/2006:**

No information available.

##### National regulations

Observe in addition any national regulations!

##### Restrictions of occupation

none

##### Other regulations, restrictions and prohibition regulations

none

#### 15.2. Chemical Safety Assessment

**A chemical safety assessment has been carried out for this substance:** --

For this substance a chemical safety assessment has not been carried out.

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### SECTION 16: Other information

#### Relevant H- and EUH-phrases (Number and full text)

Hazard statements

#### Training advice

none

#### Recommended restrictions of use

none



### Further information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

### Documentation of changes

none

### Key literature references and sources for data

none

### Abbreviations and acronyms

AC: Artikelkategorie (Article Category)

ACGIH: Rat für Arbeitsschutz und Gefahrstoffe, Amerika (American Conference of Government Industrial Hygienists)

ADN: Europäisches Übereinkommen über die internationale Beförderung gefährlicher Güter auf Binnengewässern (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)

ADR: Europäisches Übereinkommen über die internationale Beförderung gefährlicher Güter auf der Straße (Accord européen relatif transport des marchandises dangereuses par route)

AGW: Arbeitsplatzgrenzwert

AOX: Adsorbierbare organisch gebundene Halogene (Adsorbable Organic halogen compounds)

Bw: Körpergewicht (Body weight)

CMR: Stoffe klassifiziert als Krebszeugend, Mutagen oder Reproduktionstoxisch (Carcinogenic, Mutagenic, toxic for Reproduction)

CSR: Stoffsicherheitsbericht (Chemical Safety Report)

DIN: Deutsches Institut für Normung / Deutsche Industrienorm

DNEL: Grenzwert, unterhalb dessen der Stoff keine Wirkung ausübt (Derived No Effect Level)

DPD: Zubereitungsrichtlinie / Richtlinie 1999-45-EC (Dangerous Preparations Directive)

DSD: Stoffrichtlinie / Richtlinie 67-548-EC (Dangerous Substances Directive)

DU: Nachgeschalteter Anwender (Downstream User)

EC50: Wirksame Konzentration 50% (Effective Concentration 50%)

EWC/EWL: Europäischer Abfallartenkatalog (European Waste Catalogue)

IATA: Verband für den internationalen Lufttransport (International Air Transport Association)

IBC: Großpackmittel (Intermediate Bulk Container)

ICAO: Internationale Zivillufffahrt-Organisation (International Civil Aviation Organization)

IMDG Code: Gefahrgutvorschriften für den internationalen Seetransport (International Maritime Dangerous Goods Code)

IMO: Internationale Seeschiffahrts-Organisation (International Maritime Organization)

ISO: Internationale Normungsorganisation (International Standards Organisation)

LC50: Lethale (Tödliche) Konzentration 50%

LD50: Lethale (Tödliche) Dosis 50%

LEV: Lokale Absaugung (Local exhaust ventilation)

MAK: Maximale Arbeitsplatzkonzentration – DFG

OEL: Arbeitsplatzgrenzwert (Occupational Exposure Limit)

PBT: persistent, bioakkumulierbar, giftig (persistent, bioaccumulative, toxic)

PNEC: Abgeschätzte Nicht-Effekt-Konzentration (Predicted No Effect Concentration)

PPE/PSA: Persönliche Schutzausrüstung (Personal Protective Equipment)

REACH: Registrierung, Bewertung und Zulassung von Chemikalien (Registration, Evaluation and Authorization of Chemicals)

RID: Gefahrgutvorschriften für den Transport mit der Eisenbahn (Règlement International concernant le transport de marchandises dangereuses par chemin de fer)

STEL: Grenzwert für Kurzzeitexposition (Short-term Exposure Limit)

SVHC: Stoff sehr hoher Besorgnis (Substance of Very High Concern)

TLV: Arbeitsplatzgrenzwert (Threshold Limit Value)

VOC: Flüchtige organische Kohlenwasserstoffe (Volatile Organic Compounds)

vPvB: sehr persistent, sehr bioakkumulierbar (very persistent, very bioaccumulative)

