# Product datasheet Erkoflex-bleach



Revision: 3

Modification date: 15.04.21 / created 21.10.20

### 1. Manufacturer information

Trade name: Erkoflex-bleach

Intended use: Fabrication of dental thermoforming splints

Manufacturer: Erkodent Erich Kopp GmbH

Siemensstraße 3

72285 Pfalzgrafenweiler

Germany

Tel.: +49 7445 8501-0

### 2. Intended use

Erkoflex-bleach is thermoformed to fabricate intra-oral appliances such as:

Application	Thickness recommendation
Bleaching trays	1.0 mm
Fluoride trays	1.0 mm

### 3. Composition

CAS-No.: 24937-78-8

Designation: Ethylenvinylacetat (EVA)

### 4. Properties

### General properties:

Properties	Guideline	Value
Form	-	rubbery, tough
Colour	-	transparent
Odour	-	inodorous
Density	ISO 1183	0.935 g/cm <sup>3</sup>
Water absorption, 24 h/ 23 °C	ISO 62	-
Water solubility	-	insoluble

### Mechanical properties:

Properties	Guideline	Value
Tensile strength	ISO 527	31 MPa
Flectional strength	ISO 178	-
Impact strength, 23 °C	ISO 179/1eU	-
Notch impact, 23 °C	ISO 179/1eA	-
Yield stress	ISO 527	6 MPa
Elongation at break	ISO 527	450 %
E-modulus	ISO 527	-
Hardness shore A/ shore D	ISO 868	92 Shore A
Ball indentation hardness	ISO 2039/1	-

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#### Thermal properties:

Properties	Guideline	Value
Vicat softening point	ISO 306	72 °C
Temperature resistance	ISO 75	-
Glass transition temperature	ISO 11357	-
Shrinkage after thermoforming	-	-

### Biological properties:

The material has been tested for biocompatibility according to DIN EN ISO 10993-1 and does not affect the patient's biological safety.

### 5. General information

#### Storage instructions:

Keep away from sunlight. Keep dry.

Recommended storage temperature: 5 °C – 35 °C

### Instructions for cleaning and maintenance:

Best results are achieved with Oxydens cleansing tablets.

Further cleaning agents: Soap, curd soap, liquid soap and dish liquid. Do not use any strongly perfumed soaps.

Not suited are: tooth-paste, mouth-wash and water that is hotter than 50 °C. Solvent-based cleaning agents cause delamination of multi-layered splints.

#### Sterilisation:

A sterilization with gas and plasma (<50 °C) is possible. As a result of the thermolability the materials are not autoclavable.

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